



Cost Down. Control Up.

Application Sheet #67

SITUATION

- A major gas producer in Northern Alberta struggled with hydrate formation during cold weather. These "freeze offs" resulted in production downtime and significant manpower to keep the wells running.
- The pneumatic pumps operating on timers would regularly under-inject and changes could not be made without physical input from an Operator. Generally, by the time the freeze up was discovered the well was already down and required a pressure truck to revive.
- As part of a preventative maintenance effort, pressure trucks were dispatched weekly to batch methanol into the wellbore to clean up the hydrate blocks.

SOLUTION

- The Sirius Fusion2[™] controller and Comet2 pump were installed to provide proportional rate control maintaining steady methanol injection, even when injecting against hydrates: unlike the pneumatic pumps, which often under injected and caused production issues.
- The Fusion2[™] controller was connected to SCADA which allowed full rate control.
- A key feature of the upgrade was the batch cycle injection capability, allowing for controlled, highvolume methanol dosing at critical times.

RESULTS

 The upgrade gave the operators consistent injection performance, even against hydrates, reducing the need to closely monitor their methanol program. If a hydrate block began, they now run a batch cycle

REAL TIME **BENEFIT**

Full rate control, reduced production downtime and carbon footprint.

directly from the controller avoiding the costs of using a pressure truck.

- With pressure truck operations averaging \$1,250 per day over 6-7 days each month, the company eliminated up to \$8,750 per month in related costs. As a result, total estimated savings within the first few months of implementation exceeded \$25,000.
- The Sirius solution enabled precise, automated chemical injection, and increased operational control over the methanol program. In addition to operational efficiencies, downtime was eliminated.
- By moving away from pneumatic pumps, powered by natural gas, the company significantly reduced its greenhouse gas emissions, contributing to cleaner operations.
- The retrofit also reduced site visits and associated vehicle emissions, supporting a lower carbon footprint.

